

Photocoupler MOC302X series

1. **DESCRIPTION**

1.1 Features

- Isolation voltage between input and output V_{iso} : 5,000V_{rms}
- 6pin DIP photocoupler, triac driver output
- High repetitive peak off-state voltage V_{DRM} : Min. 400V
- High critical rate of rise of off-state voltage(dV/dt : MIN. 1000V / μs)
- Dual-in-line package : MOC3020, MOC3021, MOC3022, MOC3023
- Wide lead spacing package : MOC3020M, MOC3021M, MOC3022M, MOC3023M
- Surface mounting package : MOC3020S, MOC3021S, MOC3022S, MOC3023S
- Tape and reel packaging : MOC3020S-TA, MOC3021S-TA, MOC3022S-TA, MOC3023S-TA
 - MOC3020S-TA1, MOC3021S-TA1, MOC3022S-TA1, MOC3023S-TA1
- Safety approval

UL 1577, Cert. No.E113898 CSA CA5A, Cert. No. 1020087 (CA 91533-1) FIMKO EN/IEC 60950-1, EN/IEC 60065; Cert. No.NCS/FI 24426 M3 VDE DIN EN60747-5-2, Cert. No. 40015248 CQC GB4943.1-2011/ GB8898-2011

- RoHS Compliance
- All materials be used in device are followed EU RoHS directive (No.2002/95/EC).
- MSL class1

1.2 Applications

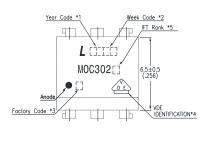
- AC Motor Drives
- AC Motor Starters
- E.M. Contactors
- Lighting Controls
- Solenoid/Valve Controls
- Solid State Relays
- Static Power Switches
- Temperature Controls

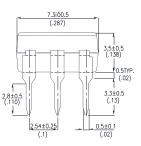


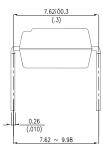
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2. PACKAGE DIMENSIONS

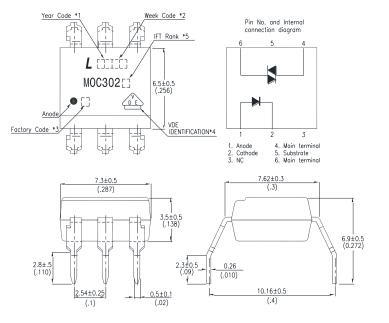
2.1 MOC302X



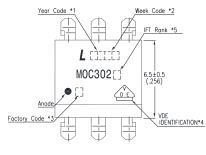


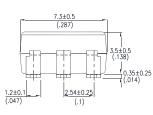


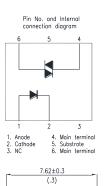
2.2 MOC302XM



2.3 MOC302XS







1.0±0.25 (.039)

10.16±0.3 (.4)

Notes :

- 1. Year date code.
- 2. 2-digit work week.
- Factory identification mark shall be marked (W: China-CZ, Y: Thailand)
- 4. VDE option
- 5. I_{FT} rank

0.26

* Dimensions are in Millimeters and (Inches).

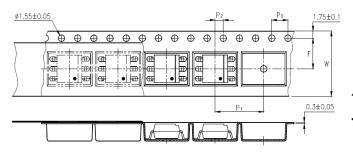
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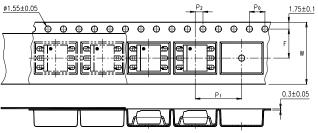
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3. TAPING DIMENSIONS

3.1 MOC302XS-TA



3.2 MOC302XS-TA1



Description	Symbol	Dimension in mm (inch)		
Tape wide	W	16±0.3 (0.63)		
Pitch of sprocket holes	Po	4±0.1 (0.15)		
Distance of compartment	F	7.5±0.1 (0.295)		
	P ₂	2±0.1 (0.079)		
Distance of compartment to compartment	P ₁	12±0.1 (0.472)		

3.3 Quantities Per Reel

Package Type	Type MOC302XS series		
Quantities (pcs)	1000		



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4. RATING AND CHARACTERISTICS

4.1 Absolute Maximum Ratings at Ta=25°C

	Parameter	Symbol	Rating	Unit	
	Forward Current	I _F	50	mA	
Innut	Reverse Voltage	V _R	6	V	
Input	Junction Temperature	TJ	125	°C	
	Power Dissipation	Р	100	mW	
	Off-State Output Terminal Voltage	V _{DRM}	400	V	
	Peak Repetitive Surge Current		1	•	
Output	(PW=1ms, 120pps)	I _{TSM}	I	A	
	Junction Temperature	TJ	125	°C	
	Collector Power Dissipation	Pc	300	mW	
	Total Power Dissipation	P _{tot}	330	mW	
1.	Isolation Voltage	V _{iso}	5000	V _{rms}	
	Operating Temperature	T _{opr}	-40 ~ +100	°C	
	Storage Temperature	T _{stg}	-55 ~ +150	°C	
2.	Soldering Temperature	T _{sol}	260	°C	

1. AC For 1 Minute, R.H. = 40 ~ 60%

Isolation voltage shall be measured using the following method.

- (1) Short between anode and cathode on the primary side and between collector and emitter on the secondary side.
- (2) The isolation voltage tester with zero-cross circuit shall be used.
- (3) The waveform of applied voltage shall be a sine wave.
- 2. For 10 Seconds

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4.2 ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C

Parameter		Symbol	Min.	Тур.	Max.	Unit	Test Condition		
Forward Voltage		V _F	—	1.15	1.5	V	I _F =20mA		
Input	Reverse Current		I _R	—	0.05	10	μΑ	V _R =6V	
	Peak Blocking Current, Either 1 Direction		I _{DRM}	_	10	100	nA	V _{DRM} = 400V	
Output Peak On-State Vol Direction		ltage, Either	V _{TM}		1.7	3.0	V	I _™ =100 mA Peak	
	2	Critical rate of Rise of 2 Off-State Voltage		dv/dt	1000	_	_	V/µs	Vin=240Vrms
		Led Trigger MOC3020		—	—	30	mA	Main Terminal	
	Current, Current	MOC3021	1	—	—	15			
	3	Required to	MOC3022	I _{FT}	—	—	10		Voltage = 3V
Couple		Latch Output,	MOC3023		—	—	5		
Holding Current, Either Direction		Ι _Η		200		μΑ			

*1. Test voltage must be applied within dv/dt rating.

*2. This is static dv/dt. Commutating dv/dt is a function of the load-driving thyristor(s) only.

*3. All devices are guaranteed to trigger at an I_F value less than or equal to max I_{FT} . Therefore, recommended operating I_F lies between max I_{FT} , 30 mA for MOC3020, 15 mA for MOC3021, 10 mA for MOC3022, 5 mA for MOC3023, and absolute max I_F (50mA)

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5. CHARACTERISTICS CURVES (TYPICAL PERFORMANCE)

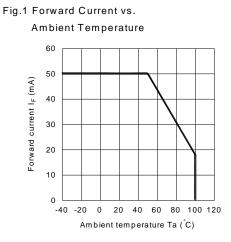
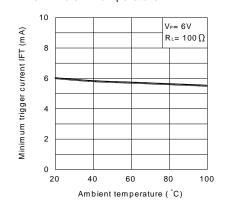


Fig.3 Minimum Trigger Current vs. Ambient Temperature





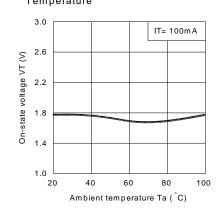


Fig.2 On-state Current vs. Ambient Temperature

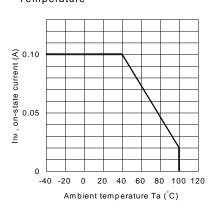


Fig.4 Forward Current vs. Forward Voltage

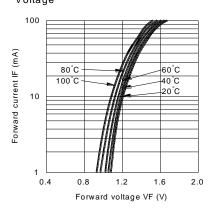
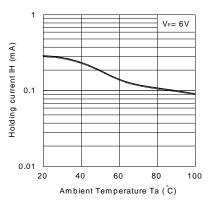


Fig.6 Holding Current vs.

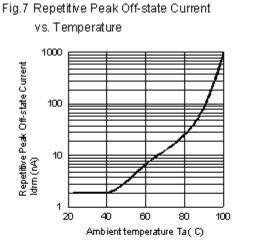
Ambient Temperature

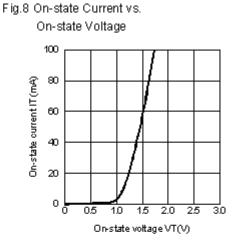


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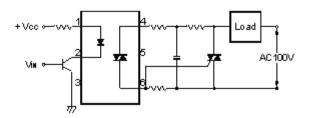


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Basic Operation Circuit Medium/High Power Triac Drive Circuit







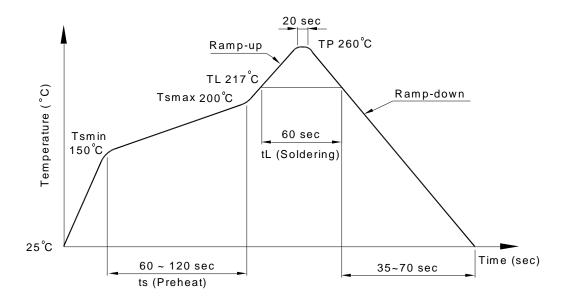
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6. TEMPERATURE PROFILE OF SOLDERING

6.1 IR Reflow soldering (JEDEC-STD-020C compliant)

One time soldering reflow is recommended within the condition of temperature and time profile shown below. Do not solder more than three times.

Profile item	Conditions			
Preheat				
- Temperature Min (T _{Smin})	150°C			
- Temperature Max (T _{Smax})	200°C			
- Time (min to max) (ts)	90±30 sec			
Soldering zone				
- Temperature (T_L)	217°C			
- Time (t _L)	60 sec			
Peak Temperature (T _P)	260°C			
Ramp-up rate	3°C / sec max.			
Ramp-down rate	3~6°C / sec			



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6.2 Wave soldering (JEDEC22A111 compliant)

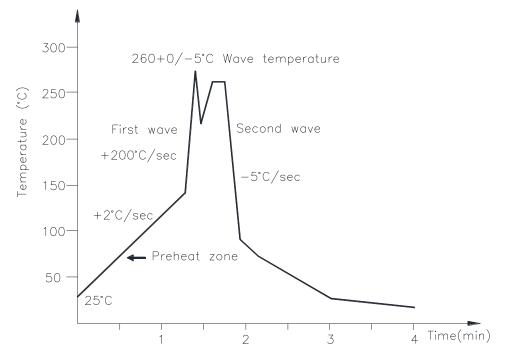
One time soldering is recommended within the condition of temperature.

Temperature: 260+0/-5°C

Time: 10 sec.

Preheat temperature:25 to 140°C

Preheat time: 30 to 80 sec.



6.3 Hand soldering by soldering iron

Allow single lead soldering in every single process. One time soldering is recommended.

Temperature: 380+0/-5°C

Time: 3 sec max.

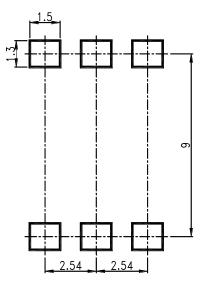




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7. RRECOMMENDED FOOT PRINT PATTERNS (MOUNT PAD)

Unit: mm







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8. NAMING RULE

MOC302(X)(1)-(2)

DEVICE PART NUMBER (MOC302X)

Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)(2) TAPING TYPE (TA, TA1)

Example : MOC3021S-TA1

MOC302(X)(1)(2)-V

DEVICE PART NUMBER (MOC302X) Please refer to Electrical Optical Characteristics Table on Page P5

(1) FORM TYPE (S, M or none)

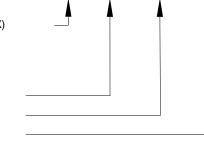
(2) TAPING TYPE (TA, TA1)

(3) VDE option

Example : MOC3021STA1-V

9. NOTES

- LiteOn is continually improving the quality, reliability, function or design and LiteOn reserves the right to make changes without further notices.
- The products shown in this publication are designed for the general use in electronic applications such as office automation equipment, communications devices, audio/visual equipment, electrical application and instrumentation.
- For equipment/devices where high reliability or safety is required, such as space applications, nuclear power control equipment, medical equipment, etc, please contact our sales representatives.
- When requiring a device for any "specific" application, please contact our sales in advice.
- If there are any questions about the contents of this publication, please contact us at your convenience.
- The contents described herein are subject to change without prior notice.
- Immerge unit's body in solder paste is not recommended.



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